

CERTIFICATE OF COMPLIANCE NZTA T/12:2013

Applicator: Type LB Mac Striper Mini Mac 600, registration number UB5372, Thermoplastic Applicator

Owner: Downers NZ Ltd
Private Bag 14925
Pamure 1741
Auckland

Test Description: The pavement marking applicator as described by this certificate has been tested under the conditions described and found to comply with the relevant requirements of TNZ Specification NZTA T/12:2013.

Test Conditions: The scope of the TNZ T/12 Entry Qualification was as follows:
1) Application of Extruded Flat Thermoplastic to Schedule One, with thickness in accordance with P/22:2006.

Test Identification: The tests were carried out at the Downer NZ Ltd Depot, 645 Great South Road, Penrose, on the 11th of October 2018.
The Applicator Chassis Number is 6005.
The material used for the tests was:
Ennis Premium Extrusion Grade for Schedule One,

Equipment Tested:	Extrusion Head	Minimac	UB5372 A
	Extruder	Minimac 600	6005
	Temperature Controller	Carel	
	Compressor	Atlas Copco	269742
	Speedometer	Roadmark 3	UB537A
	Bead Guns	Graco 1,2, and 3	

Applicator Speeds:	Schedule	Line Width
	One	150mm 5.0

Special Notes: The applicator is not capable of applying turn arrows.

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Schedule One

Extruded Flat Thermoplastic in Accordance with P/22:2006

The markings when applied to flat electro-galvanised steel plates met all dimension and performance requirements as specified in TNZ P22: 2006 Specification for Reflectorised Pavement Marking.

The values specified in TNZ P/22:2006 used for determination of compliance were as follows:

Gap Length Between Segments

Where gap is 3.0m or more \pm 300mm

Where gap is less than 3.0m but greater than 1.0m \pm 150mm

Where gap is 1.0m or less \pm 50mm

Length of Segments

Where segment is longer than 5.0m \pm 150mm

Where segment is shorter than 5.0m but longer than 1.0m \pm 75mm

Where segment is 1.0m or shorter \pm 50mm

Thermoplastic Line Width

All line widths +10% - 5%

Thermoplastic Height

New markings – asphalt 2.0 – 2.5mm

New markings – chipseal 2.0 – 3.0mm

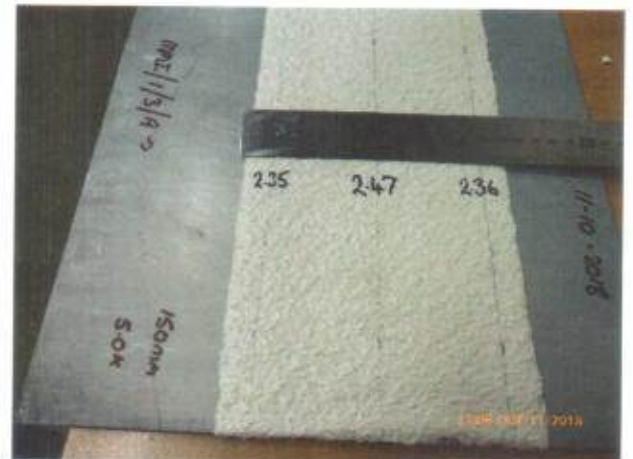
Retroreflectivity

Glass beads applied uniformly at a minimum rate of 275 grams/m².

Bead application even with correct embedment

Skid Resistance

50 – 65 BPN

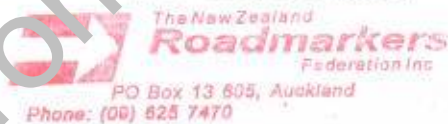


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NZTA T/12:2013



Registration Details: [NZRF Stamp & Unique Number]

4759



Initial Certificate
Issuing Officer:

R J Ridings
Quality Surveillance Ltd

Testing Officer:

P Del Favero

Signed:



Downer NZ Ltd

Date of Expiry:

11th October 2019

Downer NZ Ltd Mini Mac UB5372 2018